

FIG. 5

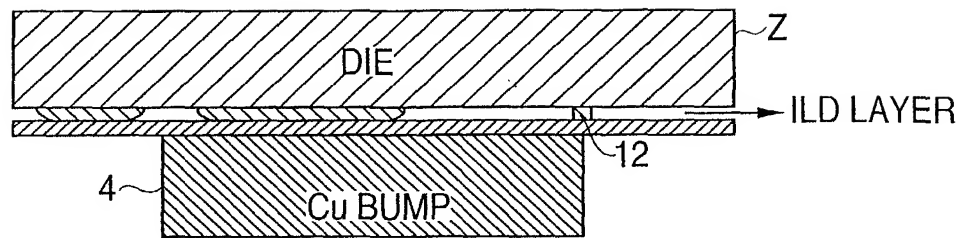


FIG. 6

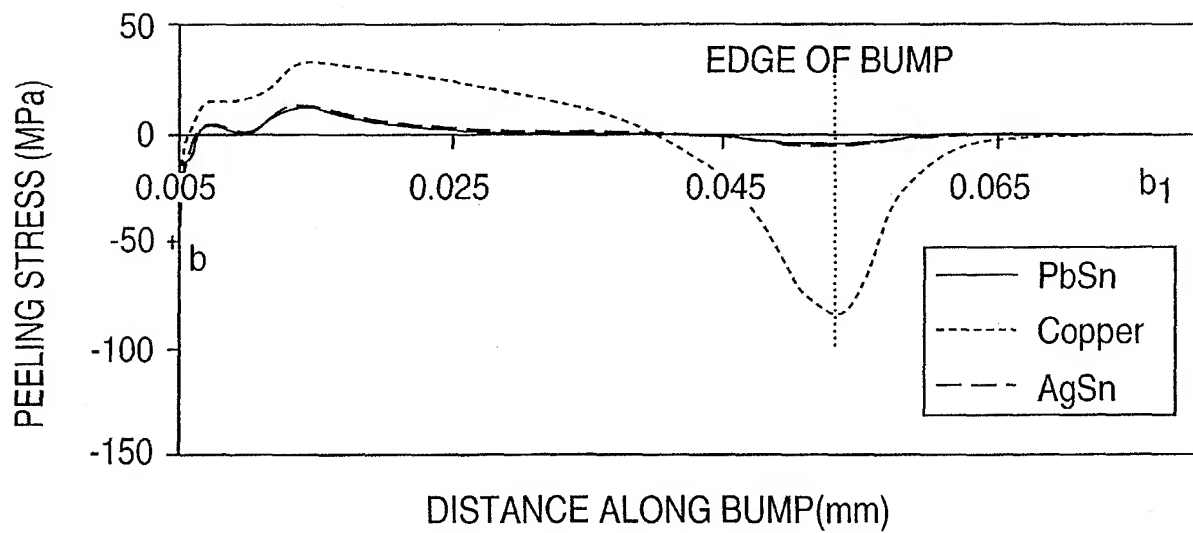


FIG. 7

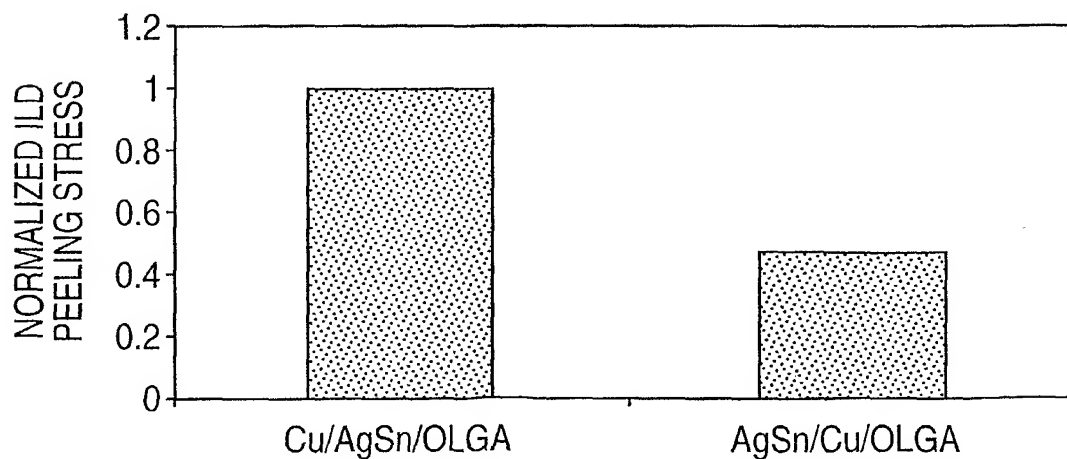
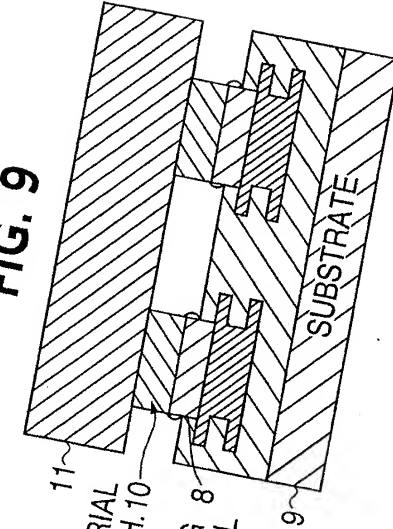


FIG. 9



LOWER MELTING TEMP MATERIAL
MELTS DURING CHIP-ATTACH. 10

HIGH MELTING
TEMP MATERIAL

FIG. 8

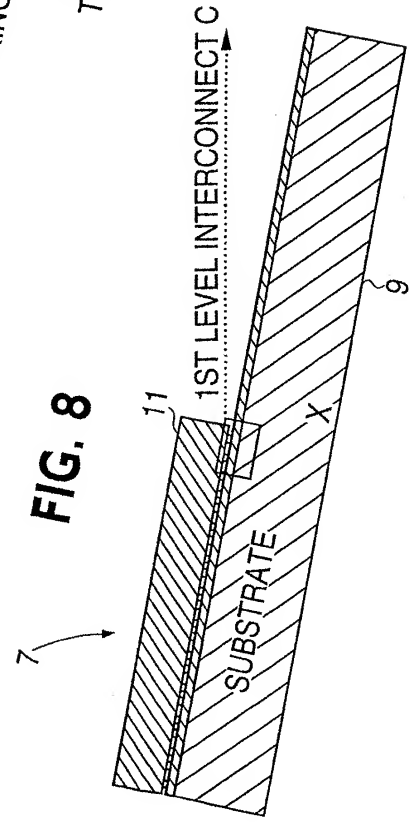


FIG. 10

